

1, the liner 11 is in the initial stages of being erected inside the container 10. As set forth in the prior U.S. Patent Nos. 4,671,733, issued June 9, 1987, 4,863,339, issued September 5, 1989 and U.S. Patent 5,059,084, issued October 22, 1991 owned by the assignee of the present invention, a pair of upstanding manifolds 15, 16 are attached to vacuum hoses 15a, 16a to corresponding vacuum pumps or the intake side of blowers 15b, 16b. As the container 10 is evacuated on the inside through the arrays of orifices 17, 18 respectively (see Figure 2), the liner 11 is progressively lifted into place corresponding to the walls W of the container 10 (note the flow arrows in Figure 2, and the lift arrows of the liner 11). Retainer clamps 19 may be placed to extend around the doorway of the container in order to hold this section in place during the initial erection process. Also, positive pressure can be generated inside the liner 11 by a blower 20 positioned on loading dock D, if desired or necessary, especially for initial lift assist. --

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On page 9, at line 6, please replace the first full paragraph with the following:

A2  
-- First and second end panels 34, 35 complete the liner 11 and these are formed by folding over the gusseted end sections and then heat sealing, as will be explained later in detail.--

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